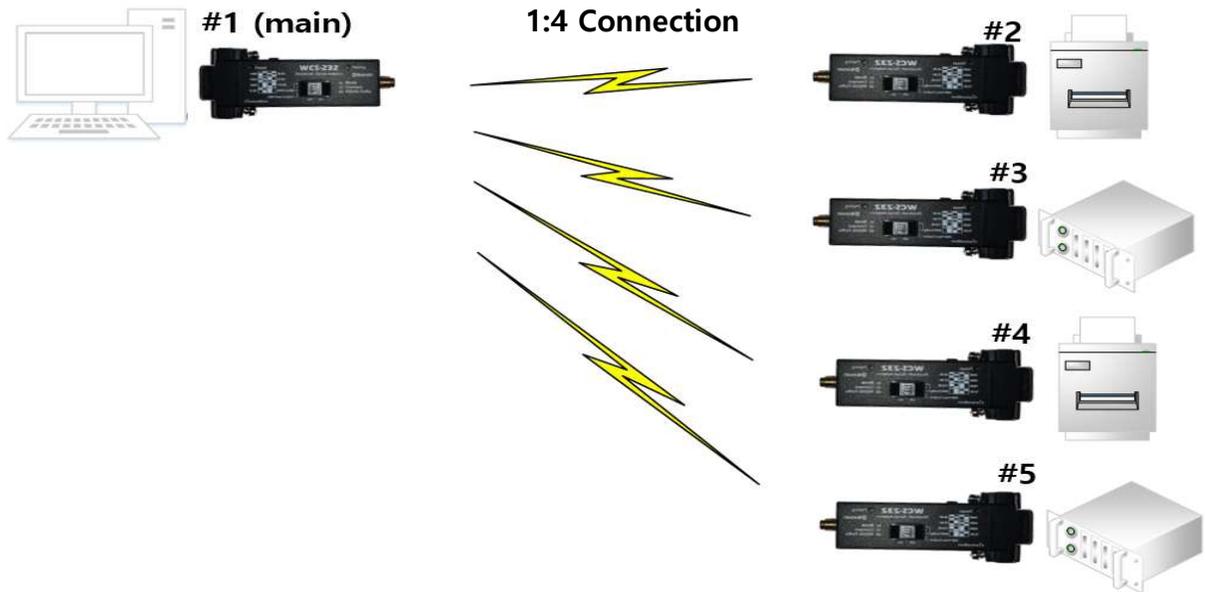


# WCS-232 V6.0 Application (1:4 Connection)



Default Value: ON ON ON OFF



Please make sure that the switch is set as default.

Also, determine the main device which will be #1(main) in the 1:4 connection.

## To Connect 1:4

### Factory Default

1.

#1 (main)



Press the Reset button on #1(main) for more than 2 seconds.

It will be changed to factory default with Mode LED illuminating.

2.

#2



Press the Reset button on #2 for more than 2 seconds.

It will be changed to factory default with Mode LED illuminating.

3.

#3



Press the Reset button on #3 for more than 2 seconds.

It will be changed to factory default with Mode LED illuminating.

4.

#4



Press the Reset button on #4 for more than 2 seconds.

It will be changed to factory default with Mode LED illuminating.

5.

#5



Press the Reset button on #5 for more than 2 seconds.

It will be changed to factory default with Mode LED illuminating.

## Pairing Slave #2~5

6.

#2



Press the Pairing button on #2 for more than 2 seconds.

It will become pairing state with Mode LED flashing.

7.

#3



# Press the Pairing button on #3 for more than 2 seconds.

It will become pairing state with Mode LED flashing.

8.

#4



Press the Pairing button on #4 for more than 2 seconds.

It will become pairing state with Mode LED flashing.

9.

#5



Press the Pairing button on #5 for more than 2 seconds.

It will become pairing state with Mode LED flashing.

## To Connect #1(main) and First

10.

#1 (main)



Press the Pairing button on #1(main) again for more than 2 seconds.

It will become pairing state with Mode LED flashing.

11.

#1 (main)



Press the Pairing button on #2 again for more than 2 seconds.

One of the #2, #3, #4, #5 is connected with #1(main) with Connect LED flashing.

(Let's assume that #2 is connected.)

## To Confirm 1:1 Connection

#1 (main)



#2



The Connect LED of the connected #1(main) and #2 flashes.

Follow as below to connect the other three.

## To Connect #1(main) and Second

12.

#1 (main)



Press the Pairing button on #1(main) again for more than 2 seconds.

It will become pairing state with Mode LED flashing.

13.

#1 (main)



Press the Pairing button on #2 again for more than 2 seconds.

One of the #3, #4, #5 is connected with #1(main) with Connect LED flashing.

(Let's assume that #3 is connected.)

## To Confirm 1:2 Connection

#1 (main)



#2



#3



The Connect LED of the connected #1(main), #2 and #3 flashes.

Follow as below to connect the other two.

## To Connect #1(main) and third

14.

#1 (main)



Press the Pairing button on #1(main) for more than 2 seconds.

It will become pairing state with Mode LED flashing.

15.

#1 (main)



Press the Pairing button on #1(main) again for more than 2 seconds.

One of the #4, #5 is connected with #1(main) with Connect LED flashing.

(Let's assume that #4 is connected.)

## To Confirm 1:3 Connection

#1 (main)



#2



#3



#4



The Connect LED of the connected #1(main), #2, #3 and #4 flashes.

Follow as below to connect the other one.

## To Connect #1(main) and fourth.

16.

#1 (main)



Press the Pairing button on #1(main) for more than 2 seconds.

It will become pairing state with Mode LED flashing.

17.

#1 (main)



Press the Pairing button on #1(main) again for more than 2 seconds.

#5 will be connected to #1(main) with Connect LED flashing.

## To Confirm 1:4 Connection

#1 (main)



#2



#3



#4



#5



The Connect LED of the connected #1(main), #2, #3, #4 and #5 flashes.

You can change the serial port speed after, according to the switch diagram.

Steps 1 through 16 may seem complicated, but the principles are as follows: You can connect following the procedure below.

1. Factory default: Perform reset more than 2 seconds
2. Switch to pairing mode: Perform pairing more than 2 seconds
3. Connect #1(main) and first: Perform pairing of #1 more than 2 seconds twice. Connect with #2
4. Connect #1(main) and second: Perform pairing of #1 more than 2 seconds twice. Connect with #3
5. Connect #1(main) and third: Perform pairing of #1 more than 2 seconds twice. Connect with #4
6. Connect #1(main) and fourth: Perform pairing of #1 more than 2 seconds twice. Connect with #5
7. Confirm 1:4 Connection